

LOW PRESSURE POLYURETHANE FOAM ADHESIVE INFORMATION



Description	Low pressure, one-component, polyurethane foam adhesive
OCF	One Component Foam Adhesive
Applications	Professional adhesive for bonding various substrates such as plywood, particle board, OSB and other wood floor sheathing. Meets testing requirements for adhering subfloor assemblies. Provides a superior adhesion that helps reduce nail pops, floor squeaks, and the number of fasteners needed.
Preparation for use	Substrate must be clean, dry, free of loose particles, and free of dust, grease and mold release agents. Tested in accordance with ASTM D3498 for adhesion to dry, wet, and frozen lumber.
Use	Optimal product temperature is 65-80°F (18-27°C). Attach the container to the Handi-Tool® dispensing unit, shake well, and begin dispensing. The dispensing units can be metered by pulling the dispensing unit trigger for the desired rate, or with the metering screw located in the back. Dispense a uniform 3/8 to 1/2 inch bead to the center of all floor joists. Where sheathing comes together apply two beads side by side or one 1/2" bead in a zig zag pattern. Press subfloor decking into place and complete using fasteners. For best results allow adhesive to flatten for 5 to 10 minutes before attaching subfloor decking, then immediately securely fasten to ensure a permanent bond. Foam application can be interrupted when needed as outlined in the instructions and the dispensing unit will be ready for immediate re-use, as long as it remains attached to a pressurized container. An empty gun foam container must be replaced with a new container.
PPE	 Recommend using only in a well-ventilated area. Wear protective glasses with side shields or goggles, nitrile gloves, and clothing that protects against dermal exposure. Read all instructions and safety information prior to use. Consult the product's SDS (available at www.handifoam.com).
Note	FOR PROFESSIONAL USE ONLY. Always check the local building code before use. Cured low pressure polyurethane foam adhesive is non-toxic and inert.
Product Storage	Store upright in a dry area. Do not expose the product to open flame or temperatures above 122°F (50°C). Excessive heat can cause premature aging of components resulting in a shorter shelf-life.
Temperature	For best results, chemical temperature must be between 65-80°F (18-27°C). Cured foam is resistant to heat and cold, -200°F to 240°F (-129°C to 116°C).
Disposal	Refer to SDS (Section 13) for instructions. Do not incinerate containers. Relieve containers of any remaining pressure and foam before discarding. Always wear PPE during the disposal process and make sure discarded foam is fully cured.
Shelf-life	24 months (expiration date located on the bottom of the container)
Compatibility	Cured low pressure polyurethane foam is chemically inert and non-reactive in approved applications, and will not harm electrical wire insulations, Romex®, rubber, PVC, polyethylene (i.e. PEX) or other plastics. The product is not resistant to UV rays, if left exposed, the product should be coated or painted.

TECHNICAL DATA

STANDARD

RESULTS

Open Time	Tack-Free	Approx. 20 minutes
Full Bond Time		7 days
Cure Time- Min Bond		2 hours
Fire Rating- Caulking & Sealant Tested 2 beads @ 3/4" Thickness	ASTM E84/UL 723	Flame Spread Index 15 Smoke Developed 50

APPROVALS/STANDARDS/CLASSIFICATIONS

UL 723/ ASTM E84	Classified R18615
NFPA 30B	Level 2 Aerosol
VOC Content (calculated)	160 g/L (minus exempted compounds)
HUD	HUD UM 60A- Meets requirements in specification
BABAA, BAA & TAA	HandiFoam® products are proudly manufactured in compliance with the Build America, Buy America Act (BABAA), Buy American Act (BAA), and Trade Agreement Act (TAA) to deliver trusted, code-compliant performance.

TEMPERATURE

Product Storage	<122°F (50°C)
Application	40-100°F (4-38°C)
Chemical	65-80°F (18-27°C)
Cured Foam	-200°F to +240°F (-129°C to +116°C)

YIELD¹ (1.25 Density) Linear Feet (Meters)

	1/4" (6.3 mm)	3/8" (9.5mm)	1/2" (12.7mm)	Volume
24oz (680g) P30296	3500 ft (1067 m)	1560 ft (476 m)	880 ft (268 m)	1.20 ft ³ (34 L)

¹ Yield is based on density. We state our core density when describing the foam. We use theoretical calculations for comparative purposes so the results will vary depending on ambient conditions and use in particular applications.

NOTE: Physical properties shown are typical and are to serve only as a guide for engineering design. Results are obtained from specimens under ideal laboratory conditions and may vary upon use, temperature and ambient conditions. Right to change physical properties as a result of technical progress is reserved. Yields shown are optimum and will vary slightly depending on ambient conditions and application. This information supersedes all previously published data. The customer is responsible for deciding whether products and associated TDS information are appropriate for customer's use.

WARNING:

ICP low pressure one-component polyurethane foam sealants and adhesives (OCF), low pressure spray polyurethane foams and foam adhesives (SPF), and low pressure pour-in-place polyurethane foams (PIP) are composed of diisocyanate, hydrofluorocarbon, hydrocarbon, hydrofluoroolefin or hydrochlorofluoroolefin blowing agent, and a polyol blend. The urethane foam produced from these ingredients will support combustion and may present a fire hazard if exposed to a fire or excessive heat about 240°F (116°C). Read all instructions, ICP Product Stewardship Guidelines and SDS (Section 8) prior to use of any product. ICP polyurethane products are for professional use only.

Before using any OCF, SPF or PIP product, read the SDS and instructions carefully before use (www.handifoam.com). **OCF Products:** wear protective glasses with side shields or goggles, nitrile gloves, and clothing that protects against dermal exposure. Recommend using in a well-ventilated area. Avoid breathing vapors. **SPF/PIP Products:** wear protective glasses with side shields or goggles unless using a full-face respirator, nitrile gloves, and clothing that protects against dermal exposure. Recommend dispensing product in a well-ventilated area and with certified respiratory protection or a powered air purifying respirator (PAPR); however, well ventilated exterior applications may not need respiratory protection. It is the responsibility of the employer to complete a PPE evaluation and/or exposure assessment to determine if respiratory protection is required. Personal Protective Equipment can be purchased through ICP by ordering the Polyset® Contractor Safety Kit (F65251). The Contractor Safety Kit includes nitrile gloves, contractor safety glasses, and a size Medium NIOSH-approved negative pressure half mask respirator.

Refer to each product's TDS for specifications, testing results, and other attributes. The customer is ultimately responsible for deciding whether products and associated TDS information are appropriate for customer's use. For professional use only. Building practices unrelated to materials can lead to potential mold issues. Material suppliers cannot provide assurance that mold will not develop in any specific system. Product uses a non-flammable compressed gas. Keep away from heat. Smoking and open flames, including hot work, should be prohibited in the vicinity of a foaming operation. Avoid contact with skin and eyes. May cause sensitization by inhalation and/or direct skin contact. Persons previously sensitized to Isocyanates may develop a cross-sensitization reaction to other isocyanates. Avoid prolonged or repeated breathing of vapor. Use in conformance with all local, state and federal regulations and safety requirements. Failure to strictly adhere to any recommended procedures and reasonable safety precautions shall release ICP of all liability with respect to the materials or the use thereof. For additional information and location of your nearest distributor, call ICP 330.753.4585.

LIMITED WARRANTY and LIMITATION OF DAMAGES: ICP warrants only that the product shall meet ICP specifications for the product when shipped by ICP. NO OTHER EXPRESSED OR IMPLIED WARRANTIES APPLY AND ANY IMPLIED WARRANTIES OF MERCHANTABILITY, NON-INFRINGEMENT OUTSIDE THE U.S. AND FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY DISCLAIMED. Buyer and users assume all risks of use, handling, and storage of the product. Failure to strictly adhere to any recommended procedures shall release ICP from all liability. The user of the product is responsible to determine suitability of the product for the particular use. The exclusive remedy as to any breach of warranty, negligence or other claim is limited to the replacement of the product. Liability for any indirect, incidental, or consequential damage or loss is specifically excluded.



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