

HandiFoam Open Cell HFO B-side ICP Construction Inc.

Version No: 7.9

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: **10/03/2023** Print Date: **10/03/2023** S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Trouble fuorition		
Product name	HandiFoam Open Cell HFO B-side	
Synonyms	Not Available	
Proper shipping name	Chemical under pressure, n.o.s.(contains Hydrofluoroolefin, Nitrogen)	
Other means of identification	on Not Available	

Recommended use of the chemical and restrictions on use

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	ICP Construction Inc.	
Address	150 Dascomb Road Andover, MA 01810 United States	
Telephone	1-866-667-5119 1-978-623-9987	
Fax	Not Available	
Website	te <u>www.icpgroup.com</u>	
Email	sds@icpgroup.com	

Emergency phone number

3. 71		
	Association / Organisation	ChemTel
	Emergency telephone numbers	1-800-255-3924
	Other emergency telephone numbers	1-813-248-0585

SECTION 2 Hazard(s) identification

Classification of the substance or mixture NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification

Gases Under Pressure (Compressed Gas), Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Carcinogenicity Category 2, Reproductive Toxicity Category 1B, Hazardous to the Aquatic Environment Long-Term Hazard Category 3

Label elements

Hazard pictogram(s)









Signal word

Danger

Hazard statement(s)

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H280	Contains gas under pressure; may explode if heated.	
H317	May cause an allergic skin reaction.	
H318	Causes serious eye damage.	
H351	H351 Suspected of causing cancer. H360 May damage fertility or the unborn child.	
H360		
H412	2 Harmful to aquatic life with long lasting effects.	

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P202	P202 Do not handle until all safety precautions have been read and understood	
P280	Wear protective gloves, protective clothing, eye protection and face protection.	
P260	Do not breathe mist/vapors/spray	
P264	Wash hands and other skin areas exposed to material thoroughly after handling	
P271	P271 Use outdoors or in a well-ventilated area	

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P302+P352	IF ON SKIN: Wash with plenty of soap and water.	
P308+P313	IF exposed or concerned: Get medical advice/ attention.	
P310	P310 Immediately call a POISON CENTER/doctor/physician/first aider.	

Precautionary statement(s) Storage

P405	Store locked up.	
P410+P403	Protect from sunlight. Store in a well-ventilated place.	

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
111-46-6	3-7	diethylene glycol
6425-39-4	1-5	2,2'-dimorpholinodiethyl ether
13674-84-5*	15-40	tris(2-chloroisopropyl)phosphate
127087-87-0	5-10	4-nonylphenol, branched, ethoxylated
108-32-7	1-5	propylene carbonate
29118-24-9	10-30	1,3,3,3-tetrafluoropropene
7727-37-9.	<5	nitrogen

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 First-aid measures

Description of first aid measures

- If product comes in contact with eyes remove the patient from gas source or contaminated area.
- ▶ Take the patient to the nearest eye wash, shower or other source of clean water.
- ▶ Open the eyelid(s) wide to allow the material to evaporate.
- Gently rinse the affected eye(s) with clean, cool water for at least 15 minutes. Have the patient lie or sit down and tilt the head back. Hold the eyelid(s) open and pour water slowly over the eyeball(s) at the inner corners, letting the water run out of the outer corners.
 - The patient may be in great pain and wish to keep the eyes closed. It is important that the material is rinsed from the eyes to prevent further damage.
- ▶ Ensure that the patient looks up, and side to side as the eye is rinsed in order to better reach all parts of the eye(s)
- Transport to hospital or doctor.
- ▶ Even when no pain persists and vision is good, a doctor should examine the eye as delayed damage may occur.
- ▶ If the patient cannot tolerate light, protect the eyes with a clean, loosely tied bandage.
- ► Ensure verbal communication and physical contact with the patient.

DO NOT allow the patient to rub the eyes

DO NOT allow the patient to tightly shut the eyes

DO NOT introduce oil or ointment into the eye(s) without medical advice

DO NOT use hot or tepid water.

Skin Contact

Eye Contact

If skin or hair contact occurs:

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Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor. Following exposure to gas, remove the patient from the gas source or contaminated area. NOTE: Personal Protective Equipment (PPE), including positive pressure self-contained breathing apparatus may be required to assure the safety of the rescuer. Prostheses such as false teeth, which may block the airway, should be removed, where possible, prior to initiating first aid procedures. If the patient is not breathing spontaneously, administer rescue breathing If the patient does not have a pulse, administer CPR. Inhalation If medical oxygen and appropriately trained personnel are available, administer 100% oxygen. ▶ Summon an emergency ambulance. If an ambulance is not available, contact a physician, hospital, or Poison Control Centre for further instruction ▶ Keep the patient warm, comfortable and at rest while awaiting medical care. MONITOR THE BREATHING AND PULSE, CONTINUOUSLY. Administer rescue breathing (preferably with a demand-valve resuscitator, bag-valve mask-device, or pocket mask as trained) or CPR if necessary. Ingestion Not considered a normal route of entry.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

To treat poisoning by the higher aliphatic alcohols (up to C7):

- Gastric lavage with copious amounts of water.
- It may be beneficial to instill 60 ml of mineral oil into the stomach.
- Oxygen and artificial respiration as needed.
- Electrolyte balance: it may be useful to start 500 ml. M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- ▶ To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- ▶ Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5)

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for shock.
- Monitor and treat, where necessary, for pulmonary oedema.
- Anticipate and treat, where necessary, for seizures.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg), give 50% dextrose.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Acidosis may respond to hyperventilation and bicarbonate therapy.
- Haemodialysis might be considered in patients with severe intoxication.
- ▶ Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For C8 alcohols and above.

Symptomatic and supportive therapy is advised in managing patients.

For gas exposures:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.

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- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
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BRONSTEIN, A.C. and CURRANCE. P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Fire-fighting measures

Extinguishing media

- Alcohol stable foam.
- Drv chemical powder.
- ▶ BCF (where regulations permit).

Special hazards arising from the substrate or mixture

Fire Incompatibility

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters GENERAL Fire Fighting Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus Fight fire from a safe distance, with adequate cover. ▶ Containers may explode when heated - Ruptured cylinders may rocket May burn but does not ignite easily. Fire exposed cylinders may vent contents through pressure relief devices thereby increasing vapour concentration.. Fire may produce irritating, poisonous or corrosive gases. Decomposition may produce toxic fumes of: Fire/Explosion Hazard carbon monoxide (CO) carbon dioxide (CO2) hydrogen fluoride other pyrolysis products typical of burning organic material. WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Avoid breathing vapour and any contact with liquid or gas. Protective equipment including respirator should be used. DO NOT enter confined spaces where gas may have accumulated.
Major Spills	 Clear area of all unprotected personnel and move upwind. Alert Emergency Authority and advise them of the location and nature of hazard. Wear full body clothing with breathing apparatus. Remove leaking cylinders to a safe place. Fit vent pipes. Release pressure under safe, controlled conditions Burn issuing gas at vent pipes. DO NOT exert excessive pressure on valve; DO NOT attempt to operate damaged valve.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example. Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised. Consider use in closed pressurised systems, fitted with temperature, pressure and safety relief valves which are vented for safe dispersal. Safe handling Use only properly specified equipment which is suitable for this product, its supply pressure and temperature The tubing network design connecting gas cylinders to the delivery system should include appropriate pressure indicators and vacuum or suction lines Fully-welded types of pressure gauges, where the bourdon tube sensing element is welded to the gauge body, are recommended. ▶ DO NOT transfer gas from one cylinder to another. Other information ▶ Cylinders should be stored in a purpose-built compound with good ventilation, preferably in the open. Such compounds should be sited and built in accordance with statutory requirements.

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▶ The storage compound should be kept clear and access restricted to authorised personnel only.

Conditions for safe storage, including any incompatibilities

Suitable container

- Cylinder:
- Ensure the use of equipment rated for cylinder pressure.
- ▶ Ensure the use of compatible materials of construction.
- Valve protection cap to be in place until cylinder is secured, connected.

• Glycols and their ethers undergo violent decomposition in contact with 70% perchloric acid. This seems likely to involve formation of the glycol perchlorate esters (after scission of ethers) which are explosive, those of ethylene glycol and 3-chloro-1,2-propanediol being more powerful than glyceryl nitrate, and the former so sensitive that it explodes on addition of water.

Alcohols

- are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents.
- reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen
- react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium
- ▶ should not be heated above 49 deg. C. when in contact with aluminium equipment

Storage incompatibility

Contains a six-membered heterocyclic ring.

Six-membered heterocycles can be described as pi--deficient. Substitution by electronegative groups or additional nitrogen atoms in the ring significantly increase the pi-deficiency.

For morpholines:

Morpholine undergoes most chemical reactions typical for other secondary amines, though the presence of the ether oxygen withdraws electron density from the nitrogen, rendering it less nucleophilic (and less basic) than structurally similar secondary amines such as piperidine.

- Avoid magnesium, aluminium and their alloys, brass and steel.
- ▶ The unhindered oxygen atom found on cyclic ethers such as the epoxides, oxetanes, furans, dioxanes and pyrans, carries two unshared pairs of electrons a structure which favors the formation of coordination complexes and the solvation of cations.
- Cyclic ethers are used as important solvents, as chemical intermediate and as monomers for ring-opening polymerization.
- They are unstable at room temperature due to possibility of peroxide formation; stabiliser is sometimes needed for storage and transportation.
- Compressed gases may contain a large amount of kinetic energy over and above that potentially available from the energy of reaction produced by the gas in chemical reaction with other substances

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
diethylene glycol	6.9 ppm	140 ppm	860 ppm
4-nonylphenol, branched, ethoxylated	30 mg/m3	330 mg/m3	2,000 mg/m3
4-nonylphenol, branched, ethoxylated	30 mg/m3	330 mg/m3	2,000 mg/m3
propylene carbonate	34 mg/m3	370 mg/m3	2,200 mg/m3
1,3,3,3-tetrafluoropropene	1,400 ppm	Not Available	Not Available
nitrogen	7.96E+05 ppm	8.32E+05 ppm	8.69E+05 ppm

Ingredient	Original IDLH	Revised IDLH
diethylene glycol	Not Available	Not Available
2,2'-dimorpholinodiethyl ether	Not Available	Not Available
tris(2- chloroisopropyl)phosphate	Not Available	Not Available
4-nonylphenol, branched, ethoxylated	Not Available	Not Available
propylene carbonate	Not Available	Not Available
1,3,3,3-tetrafluoropropene	Not Available	Not Available
nitrogen	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating Occupational Exposure Band Limit	
diethylene glycol	E	≤ 0.1 ppm
2,2'-dimorpholinodiethyl ether	E	≤ 0.1 ppm
tris(2- chloroisopropyl)phosphate	Е	≤ 0.1 ppm

Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

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Ingredient	Occupational Exposure Band Rating Occupational Exposure Band Limit		
4-nonylphenol, branched, ethoxylated	E	≤ 0.1 ppm	
propylene carbonate	E	≤ 0.1 ppm	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Individual protection measures, such as personal protective equipment













Eye and face protection

- Safety glasses with side shields
- ► Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants.

Skin protection

See Hand protection below

Hands/feet protection

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.
- When handling sealed and suitably insulated cylinders wear cloth or leather gloves.

Body protection

See Other protection below

Other protection

- ▶ Protective overalls, closely fitted at neck and wrist.
- Eye-wash unit.
- Ensure availability of lifeline in confined spaces.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- Positive pressure, full face, air-supplied breathing apparatus should be used for work in enclosed spaces if a leak is suspected or the primary containment is to be opened (e.g. for a cylinder change)
- Air-supplied breathing apparatus is required where release of gas from primary containment is either suspected or demonstrated.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties Not Available **Appearance** Compressed Gas Relative density (Water = 1) Not Available Physical state Partition coefficient n-Odour Not Available Not Available octanol / water Auto-ignition temperature **Odour threshold** Not Available Not Available (°C) Decomposition Not Available Not Available pH (as supplied) temperature (°C) Melting point / freezing point Not Available Viscosity (cSt) Not Available Initial boiling point and Not Available Molecular weight (g/mol) Not Available boiling range (°C) Not Available Flash point (°C) Not Available Taste **Evaporation rate** Not Available **Explosive properties** Not Available Flammability Not Available **Oxidising properties** Not Available Surface Tension (dyn/cm or Upper Explosive Limit (%) Not Available Not Available mN/m) Lower Explosive Limit (%) Volatile Component (%vol)

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	Not Available		Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of the material, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.

Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the

innalation of vapours or aerosols (mists, tumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Inhalation of the vapour is hazardous and may even be fatal

The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.

Inhaled

Aliphatic alcohols with more than 3-carbons cause headache, dizziness, drowsiness, muscle weakness and delirium, central depression,

coma, seizures and behavioural changes. Secondary respiratory depression and failure, as well as low blood pressure and irregular heart rhythms, may follow.

Inhalation of toxic gases may cause:

apparently in man.

- ► Central Nervous System effects including depression, headache, confusion, dizziness, stupor, coma and seizures;
- respiratory: acute lung swellings, shortness of breath, wheezing, rapid breathing, other symptoms and respiratory arrest;
- ▶ heart: collapse, irregular heartbeats and cardiac arrest;
- gastrointestinal: irritation, ulcers, nausea and vomiting (may be bloody), and abdominal pain.

Ingestion

Accidental ingestion of the material may be damaging to the health of the individual.

Nonionic surfactants may produce localised irritation of the oral or gastrointestinal lining and induce vomiting and mild diarrhoea.

Overexposure to non-ring alcohols causes nervous system symptoms. These include headache, muscle weakness and inco-ordination, giddiness, confusion, delirium and coma.

Not normally a hazard due to physical form of product.

Considered an unlikely route of entry in commercial/industrial environments

Skin Contact

Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.

There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons.

Non-ionic surfactants cause less irritation than other surfactants as they have less ability to denature protein in the skin.

Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eye

If applied to the eyes, this material causes severe eye damage.

Non-ionic surfactants can cause numbing of the cornea, which masks discomfort normally caused by other agents and leads to corneal injury. Irritation varies depending on the duration of contact, the nature and concentration of the surfactant.

Not considered to be a risk because of the extreme volatility of the gas.

Chronic

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There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material.

Cyclic ethers can cause cancers, especially of the liver.

Long term exposure to morpholine and some related compounds may produce liver and kidney changes. Animal testing has shown evidence of chronic nose irritation and inflammation, and damage to the eye.

The reactivity of an epoxide intermediate may be the reason for the cancer-causing properties of halogenated oxiranes. It is reported that 1,1-dichloroethyne, vinyl chloride, trichloroethylene, tetrachloroethylene and chloroprene all cause cancer.

Generally speaking, substances with one halogen substitution show higher potential to cause cancer compared to substances with two. Main route of exposure to the gas in the workplace is by inhalation.

Prolonged or repeated skin contact may cause degreasing, followed by drying, cracking and skin inflammation.

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AIGITT	INNITATION

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	Not Available	Not Available	
	тохісіту	IRRITATION	
	Dermal (rabbit) LD50: 11890 mg/kg ^[2]	Eye (rabbit) 50 mg mild	
	Inhalation(Rat) LC50: >4.6 mg/l4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]	
diethylene glycol	Oral (Rat) LD50: 12565 mg/kg ^[2]	Skin (human): 112 mg/3d-l mild	
		Skin (rabbit): 500 mg mild	
		Skin: no adverse effect observed (not irritating) ^[1]	
	TOXICITY	IRRITATION	
	Dermal (rabbit) LD50: 746.24 mg/kg ^[1]	Eye (rabbit): irritant OECD 405	
2,2'-dimorpholinodiethyl ether	Oral (Rat) LD50: >2000 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]	
		Skin (rabbit): irritant OECD 404	
		Skin: no adverse effect observed (not irritating) ^[1]	
	TOXICITY	IRRITATION	
	Dermal (rabbit) LD50: >5000 mg/kg* ^[2]	Eye (rabbit): non-irritating*	
tris(2-	Inhalation(Rat) LC50: >4.6 mg/kl/4H* ^[2]	Skin (rabbit): mild (24 h):	
chloroisopropyl)phosphate	Intravenous (Mouse) LD50: 56 mg/kg ^[2]		
	Oral (Rat) LD50: 1500 mg/kg ^[2]		
	TOXICITY	IRRITATION	
	Oral (Rat) LD50: 1310 mg/kg ^[2]	Eye (rabbit): SEVERE	
4-nonylphenol, branched,		Eye: adverse effect observed (irritating) ^[1]	
ethoxylated		Eye: no adverse effect observed (not irritating) ^[1]	
		Skin (rabbit): Mild	
		Skin: no adverse effect observed (not irritating) ^[1]	
	TOXICITY	IRRITATION	
	Dermal (rabbit) LD50: >=2000 mg/kg ^[1]	Eye (rabbit): 60 mg - moderate	
	Oral (Rat) LD50: >5000 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]	
propylene carbonate		Skin (human): 100 mg/3d-l moderate	
		Skin (rabbit): 500 mg moderate	
		Skin: no adverse effect observed (not irritating) ^[1]	
	TOXICITY	IRRITATION	
1,3,3,3-tetrafluoropropene	Inhalation(Rat) LC50: >1157.752 ppm4h ^[2]	Not Available	
	TOXICITY	IRRITATION	
nitrogen	Not Available	Not Available	
Legend:	Value obtained from Europe ECHA Registered Substances specified data extracted from RTECS - Register of Toxic Effect	s - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise of chemical Substances	
DIETHYLENE GLYCOL		y ingested diethylene glycol in the body and can lead to severe complications	
2,2'- DIMORPHOLINODIETHYL ETHER	with fatal outcome. Overexposure to most of these materials may cause adverse health effects. Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient. There are generally four routes of possible or potential exposure: inhalation, skin contact, eye contact, and swallowing. Inhalation: Inhaling vapours may result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Higher concentrations of certain amines can produce severe respiratory irritation, characterized by discharge from the nose, coughing, difficulty in breathing and chest pain. No experimental evidence available for genotoxicity in vitro (Ames test negative). *BASE		
tris(2- chloroisopropyl)phosphate	breathing and chest pain. No experimental evidence available for genotoxicity in vitro (Ames test negative). *BASF Non-chlorinated triphosphates have varying chemical, physical, toxicological and environmental properties. Blooming has been identified as a source of potential exposure (human and environmental) to triphosphate plasticisers / flame retardants. Blooming is the movement of an ingredient in rubber or plastic to the outer surface after curing. For tris(2-chloro-1-methylethyl)phosphate (TCPP) The flame retardant product supplied in the EU, marketed as TCPP, is actually a reaction mixture containing four isomers. The individual isomers in this reaction mixture are not separated or marketed. The individual components are never produced as such. Alkyl esters of phosphoric acid exhibit a low to moderate acute toxicity and metabolised. From studies done on mice, they are not likely to cause gene damage or affect reproduction. However, 2-ethylhexanoic acid produced an effect on newborn rats at high doses to the pregnant		

female. **4-NONYLPHENOL,** For nonylphenol and its compounds: Version No: **7.9** Page **9** of **14** Issue Date: **10/03/2023**Print Date: **10/03/2023**

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BRANCHED, ETHOXYLATED Alkylphenols like nonylphenol and bisphenol A have estrogenic effects in the body. They are known as xenoestrogens. Estrogenic substances and other endocrine disruptors are compounds that have hormone-like effects in both wildlife and humans Polyethers (such as ethoxylated surfactants and polyethylene glycols) are highly susceptible to being oxidized in the air. They then form complex mixtures of oxidation products. Animal testing reveals that whole the pure, non-oxidised surfactant is non-sensitizing, many of the oxidation products are sensitisers. The oxidization products also cause irritation. Humans have regular contact with alcohol ethoxylates through a variety of industrial and consumer products such as soaps, detergents and other cleaning products. Exposure to these chemicals can occur through swallowing, inhalation, or contact with the skin or eyes. Studies of acute toxicity show that relatively high volumes would have to occur to produce any toxic response Both laboratory and animal testing has shown that there is no evidence for alcohol ethoxylates (AEs) causing genetic damage, mutations or cancer. No adverse reproductive or developmental effects were observed. Tri-ethylene glycol ethers undergo enzymatic oxidation to toxic alkoxy acids. They may irritate the skin and the eyes. At high oral doses, they may cause depressed reflexes, flaccid muscle tone, breathing difficulty and coma. For nonylphenol: Animal testing suggests that repeated exposure to nonylphenol may cause liver changes and kidney dysfunction. Nonylphenol was not found to cause mutations or chromosomal aberrations. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. for linear material: Maternal effects, effects on fertility recorded. WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis PROPYLENE CARBONATE for propylene carbonate: Numerous adequate and reliable acute toxicity tests are available on propylene carbonate. Oral and dermal tests meet OECD and EPA test quidelines. Propylene carbonate is practically nontoxic following acute exposures; the oral LD50 is > 5000 mg/kg and the dermal LD50 is >3000 ma/ka. Inhalation (rat) NOEL (28 days): >1.5 mg/l * * Vendor HFO-1234ze is not likely to accumulate in the bodies of humans or animals HFO-1234ze is practically non-toxic. Short-term exposures at levels higher than 10% have not induced cardiac sensitization to adrenalin nor induced serious toxic effects. Rats and rabbits did not exhibit any serious toxic, developmental or reproductive effects even with exposures to 1.3.3.3high levels of HFO-1234ze. Based on a series of mutagenicity and genomics studies, the cancer risk for HFO-1234ze is low, no cardiac **TETRAFLUOROPROPENE** sensitisation was observed in dogs with exposures up to 120,000 ppm; repeated dose toxicity in rats (13-wk) found mild effects on the heart (NOEL 5,000ppm); in vitro genotoxicity findings include negative Ames Test and negative human lymphocyte chromosome aberration test; in vivo genotoxicity findings in the mouse micronucleus test were negative (inhalation, mammalian bone-marrow cytogenic test with chromosomal analysis). NITROGEN No significant acute toxicological data identified in literature search. HandiFoam Open Cell HFO The following information refers to contact allergens as a group and may not be specific to this product. B-side & 2.2'-Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of DIMORPHOLINODIETHYL contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. **ETHER** Inhalation of perfluoroalkenes can cause lung injury, kidney damage, brain changes and death. Repeated exposures may alter blood HandiFoam Open Cell HFO pressure and the production of blood cells. The potential for causing cancer is the subject of speculation. B-side & 1.3.3.3-Disinfection byproducts (DBPs) are formed when disinfectants such as chlorine, chloramines and ozone react with organic and inorganic **TETRAFLUOROPROPENE** matter in water. Animal studies have shown that some DBPs cause cancer. To date, several hundred DBPs have been identified. Numerous haloalkanes and haloalkenes have been tested for cancer-causing and mutation-causing activities.

DIETHYLENE GLYCOL & 4-NONYLPHENOL, BRANCHED, ETHOXYLATED & PROPYLENE CARBONATE

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Acute Toxicity	×	Carcinogenicity	✓
Skin Irritation/Corrosion	×	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	×
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Legend:

🗶 - Data either not available or does not fill the criteria for classification

✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

HandiFoam Open Cell HFO B-side	Endpoint	Test Duration (hr)	Species		Value	Source
	Not Available	Not Available	Not Available		Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Э	Source
EC50 EC50 EC50	EC50	96h	Algae or other aquatic plants	4566	mg/l	2
	EC50	72h	Algae or other aquatic plants	>650	0<13000mg/l	2
	EC50	48h	Crustacea	>100	mg/l	2
	LC50	96h	Fish	>100	mg/l	4
	NOEC(ECx)	192h	Algae or other aquatic plants	800m	ng/l	1
2,2'-dimorpholinodiethyl ether	Endpoint	Test Duration (hr)	Species		Value	Source

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	EC50	72h	Algae or other aquatic plants	>100mg/l	2
	EC50	48h	Crustacea	>100mg/l	2
	LC50	96h	Fish	>2150mg/l	2
	NOEC(ECx)	48h	Crustacea	100mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1008h	Fish	0.8-2.8	7
	EC50	72h	Algae or other aquatic plants	82mg/l	Not Availabl
tris(2-	EC50	48h	Crustacea	65335mg/l	1
hloroisopropyl)phosphate	EC50	96h	Algae or other aquatic plants	4mg/l	1
	ErC50	72h	Algae or other aquatic plants	4mg/l	1
	LC50	96h	Fish	56.2mg/l	Not Availab
	EC50(ECx)	96h	Algae or other aquatic plants	4mg/l	1
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	19.485mg/l	2
4-nonylphenol, branched,	EC50	48h	Crustacea	14mg/l	2
ethoxylated	EC50	96h	Algae or other aquatic plants	12mg/l	2
	LC50	96h	Fish	>10mg/l	2
	NOEC(ECx)	96h	Algae or other aquatic plants	8mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	900mg/l	1
propylene carbonate	EC50	72h	Algae or other aquatic plants	>900mg/l	1
	EC50	48h	Crustacea	>1000mg/l	1
	LC50	96h	Fish	1000mg/l	1
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>170mg/l	2
	EC50	48h	Crustacea	>160mg/l	2
	ErC50	72h	Algae or other aquatic plants	>170mg/l	2
1,3,3,3-tetrafluoropropene	LC50	96h	Fish	>117mg/l	2
	EC50(ECx)	48h	Crustacea	>160mg/l	2
	EC50	72h	Algae or other aquatic plants	>10mg/l	2
	EC50(ECx)	72h	Algae or other aquatic plants	>10mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
nitrogen	Not Available	Not Available	Not Available	Not Available	Not Availab

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

(Japan) - Bioconcentration Data 8. Vendor Data

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Haloalkanes

Atmospheric Fate: Fully, or partially, fluorinated haloalkanes released to the air can restrict heat loss from the Earth's atmosphere by absorbing infrared emissions from the surface. The major fate of haloalkanes in the atmosphere is via breakdown by hydroxyl radicals. These substances react with atmospheric ozone and nitrates, which also causes them to change, (transform).

For Surfactants: Kow cannot be easily determined due to hydrophilic/hydrophobic properties of the molecules in surfactants. BCF value: 1-350.

Aquatic Fate: Surfactants tend to accumulate at the interface of the air with water and are not extracted into one or the other liquid phases.

For Alkylphenols and their Ethoxylates, or Propoxylates (APE):

Environmental fate: Alkylphenols are found everywhere in the environmental, when released. Releases are generally as wastes; they are extensively used throughout industry and in the home. Alkylphenol ethoxylates are widely used surfactants in domestic and industrial products, which are commonly found in wastewater discharges and in sewage treatment plant effluents.

DO NOT discharge into sewer or waterways

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
diethylene glycol	LOW	LOW
2,2'-dimorpholinodiethyl ether	HIGH	HIGH
tris(2- chloroisopropyl)phosphate	HIGH	HIGH
propylene carbonate	HIGH	HIGH

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Bioaccumulative potential

Ingredient	Bioaccumulation
diethylene glycol	LOW (BCF = 180)
2,2'-dimorpholinodiethyl ether	LOW (LogKOW = -1.3122)
tris(2- chloroisopropyl)phosphate	LOW (BCF = 4.6)
propylene carbonate	LOW (LogKOW = -0.41)

Mobility in soil

Ingredient	Mobility	
diethylene glycol	HIGH (KOC = 1)	
2,2'-dimorpholinodiethyl ether	LOW (KOC = 10)	
tris(2- chloroisopropyl)phosphate	LOW (KOC = 1278)	
propylene carbonate	LOW (KOC = 14.85)	

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal

- Evaporate residue at an approved site.
- ▶ Return empty containers to supplier. If containers are marked non-returnable establish means of disposal with manufacturer prior to purchase.

SECTION 14 Transport information

Labels Required



Marine Pollutant

Shipping container and transport vehicle placarding and labeling may vary from the below information. Products that are regulated for transport will be packaged and marked as Dangerous Goods in Limited Quantities according to US DOT, IATA and IMDG regulations. In case of reshipment, it is the responsibility of the shipper to determine the appropriate labels and markings in accordance with applicable transport regulations.

Land transport (DOT)

3500		
Chemical under pressure, n.o.s.(contains Hydrofluoroolefin, Nitrogen)		
Class 2.2 Subsidiary Hazard Not Applicable		
Not Applicable		
Not Applicable		
Hazard Label	2.2	
Special provisions	362, T50, TP40	
	Class Subsidiary Hazard Not Applicable Not Applicable Hazard Label	

Air transport (ICAO-IATA / DGR)

HI transport (ICAO-IATA / DGK)				
14.1. UN number	3500			
14.2. UN proper shipping name	Chemical under pressure, n.o.s.(contains Hydrofluoroolefin, Nitrogen)			
	ICAO/IATA Class	2.2		
14.3. Transport hazard class(es)	ICAO / IATA Subsidiary Hazard	Not Applicable		
0.000(00)	ERG Code	2L		
14.4. Packing group	Not Applicable			
14.5. Environmental hazard	Not Applicable			
14.6. Special precautions for user	Special provisions		A187	
	Cargo Only Packing Instructions		218	
	Cargo Only Maximum Qty / Pack 150 kg			

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Passenger and Cargo Packing Instructions	218
Passenger and Cargo Maximum Qty / Pack	75 kg
Passenger and Cargo Limited Quantity Packing Instructions	Forbidden
Passenger and Cargo Limited Maximum Qty / Pack	Forbidden

Sea transport (IMDG-Code / GGVSee)

14.1	. UN number	3500		
14.2	2. UN proper shipping name	CHEMICAL UNDER PRESSURE, N.O.S.(contains Hydrofluoroolefin, Nitrogen)		
14.3	3. Transport hazard	IMDG Class	2.2	
	class(es)	IMDG Subsidiary Haz	Not Applicable	
14.4	. Packing group	Not Applicable		
14.5	Environmental hazard	Not Applicable		
		EMS Number	F-C, S-V	
14.6	• •	Special provisions	274 362	
		Limited Quantities	0	
14.4	class(es)	IMDG Subsidiary Haz Not Applicable Not Applicable EMS Number Special provisions	F-C, S-V 274 362	

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
diethylene glycol	Not Available
2,2'-dimorpholinodiethyl ether	Not Available
tris(2- chloroisopropyl)phosphate	Not Available
4-nonylphenol, branched, ethoxylated	Not Available
propylene carbonate	Not Available
1,3,3,3-tetrafluoropropene	Not Available
nitrogen	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
diethylene glycol	Not Available
2,2'-dimorpholinodiethyl ether	Not Available
tris(2- chloroisopropyl)phosphate	Not Available
4-nonylphenol, branched, ethoxylated	Not Available
propylene carbonate	Not Available
1,3,3,3-tetrafluoropropene	Not Available
nitrogen	Not Available

SECTION 15 Regulatory information

diethylene glycol is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)

Safety, health and environmental regulations / legislation specific for the substance or mixture

US AIHA Workplace Environmental Exposure Levels (WEELs) US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory US DOE Temporary Emergency Exposure Limits (TEELs) US Toxicology Excellence for Risk Assessment (TERA) Workplace Environmental Exposure Levels (WEEL) 2,2'-dimorpholinodiethyl ether is found on the following regulatory lists US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory tris(2-chloroisopropyl)phosphate is found on the following regulatory lists

US - California - Biomonitoring - Priority Chemicals US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US EPCRA Section 313 Chemical List

4-nonylphenol, branched, ethoxylated is found on the following regulatory lists Chemical Footprint Project - Chemicals of High Concern List US DOE Temporary Emergency Exposure Limits (TEELs) propylene carbonate is found on the following regulatory lists

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

Continued...

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1,3,3,3-tetrafluoropropene is found on the following regulatory lists

US AIHA Workplace Environmental Exposure Levels (WEELs) US DOE Temporary Emergency Exposure Limits (TEELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory US Toxicology Excellence for Risk Assessment (TERA) Workplace Environmental Exposure Levels (WEEL)

nitrogen is found on the following regulatory lists

US - Massachusetts - Right To Know Listed Chemicals US DOE Temporary Emergency Exposure Limits (TEELs) US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids) Gas under pressure	No Yes
·	Yes
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	
Acute toxicity (any route of exposure)	No
Reproductive toxicity	Yes
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

None Reported

State Regulations

US. California Proposition 65

WARNING: This product can expose you to chemicals including 1,4 Dioxane which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov.

National Inventory Status

National Inventory	Status		
Australia - AIIC / Australia Non- Industrial Use	Yes		
Canada - DSL	Yes		
Canada - NDSL	No (diethylene glycol; 2,2'-dimorpholinodiethyl ether; tris(2-chloroisopropyl)phosphate; 4-nonylphenol, branched, ethoxylated; propylene carbonate; nitrogen)		
China - IECSC	Yes		
Europe - EINEC / ELINCS / NLP	No (1,3,3,3-tetrafluoropropene)		
Japan - ENCS	No (nitrogen)		
Korea - KECI	Yes		
New Zealand - NZIoC	No (1,3,3,3-tetrafluoropropene)		
Philippines - PICCS	No (1,3,3,3-tetrafluoropropene)		
USA - TSCA	Yes		
Taiwan - TCSI	Yes		
Mexico - INSQ	No (2,2'-dimorpholinodiethyl ether; 1,3,3,3-tetrafluoropropene)		
Vietnam - NCI	Yes		
Russia - FBEPH	Yes		

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National Inventory	Status
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	10/03/2023
Initial Date	10/18/2021

SDS Version Summary

Version	Date of Update	Sections Updated
6.9	10/03/2023	Toxicological information - Chronic Health, Hazards identification - Classification, Ecological Information - Environmental, Exposure controls / personal protection - Exposure Standard, Firefighting measures - Fire Fighter (fire/explosion hazard), Handling and storage - Handling Procedure, Composition / information on ingredients - Ingredients, Handling and storage - Storage (storage incompatibility), Identification of the substance / mixture and of the company / undertaking - Supplier Information

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the

workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

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